



UNITED SOFT PLASTICS

Product Information

UNISOFT ADHESION™ AD-65A-NT-5-01

DESCRIPTION	TPE Compound based on Styrene-Ethylene/Butylene-Styrene Block Copolymer
FEATURES	Special bonding grade to Copolyester (PETG), PC, PS and Noryl® (GEP); excellent processing;
APPLICATIONS	Unisoft Adhesion™ AD-65A-NT-5-01 is a general adhesion grade intended for use in injection molding and extrusion processes. All ingredients used for this compound are in compliance with certain FDA regulations.
COLOR	Natural color (about RAL 9010)
SUPPLIER	UNITED SOFT PLASTICS, INC. 720 Raco Drive Lawrenceville, GA 30045 USA Assistance: +1 404 543 3527

MECHANICAL PROPERTIES	TEST METHOD	ENGLISH - UNITS	SI - UNITS
SHORE HARDNESS	ASTM D - 2240	65 A	65 A
SPECIFIC GRAVITY	ASTM D - 792	1.13 (g / cc)	1.13 (g / cc)
TENSILE STRENGTH	ASTM D - 412	630 (psi)	4.3 (Mpa)
ELONGATION AT BREAK	ASTM D - 412	675 (%)	675 (%)
TEAR STRENGTH	ASTM D - 624	105 (pli)	18 (N / mm)

PROCESSING INFORMATION

PROCESSING INFORMATION	Injection Molding (preferable standard 2-component injection molding machine to get adhesion to substrate), Extrusion		
PURGING	Purge thoroughly before and after use of this product (e.g. Polystyrene or Polypropylene with MFI between 0.5 – 2.5)		
DRYING TIME	Material is not hygroscopic and drying is only necessary if material was stored under moisture.		
COLORING	Material can be easily colored with standard color concentrates used for coloring Polystyrene or Polypropylene.		
SHRINKAGE PROPERTIES	Unisoft Adhesion grades are anisotropic materials. Their shrinkage properties are higher in the flow direction, and the shrinkage in the cross-flow direction is less. Unisoft Adhesion™ AD-65A-NT-5-01 shows shrinkage values between 0.7– 2.2 %.		
RHEOLOGICAL PROPERTIES	Rheological data of Unisoft Adhesion materials are shear dependence, and their viscosity is increasing at low shear rates and vice versa flow rates increase at higher shear rates. Therefore we recommend that this fact should be considered when designing injection molds and also when setting mold conditions during processing.		
MOLDING TEMPERATURES	Rear	355 - 380 °F	180 - 190 °C
	Front	390 - 425 °F	200 - 220 °C
	Nozzle	435 - 475 °F	225 - 245 °C
	Mold	85 - 150 °F	30 - 65 °C

NOTICE

The properties shown are typical values and are not intended as product specification. All information given should serve only as a guide. There is no implied warranty of merchantability or fitness for a particular purpose. Establishing satisfactory performance of the product for the intended application is the customer's role responsibility. No warranty is given concerning the existence or non-existence of any patents claiming any pertinent subject matter presented herein.