



UNITED SOFT PLASTICS

Product Information

UNISOFT TPE™ ST-85A-BK-3-01

DESCRIPTION	TPE Compound based on Styrene-Ethylene/Butylene-Styrene Block Copolymer
FEATURES	Standard grade with adhesion to Polypropylene; excellent outdoor resistance; easy processing;
APPLICATIONS	Unisoft TPE™ ST-85A-BK-3-01 is a general grade intended for use in injection molding and extrusion; Mostly used for applications in the Industrial, Electronics & Automotive industry
COLOR	Black color (about RAL 9005)
SUPPLIER	UNITED SOFT PLASTICS, INC. 720 Raco Drive Lawrenceville, GA 30045 USA Assistance: +1 770 339 9362

MECHANICAL PROPERTIES	TEST METHOD	ENGLISH - UNITS	SI - UNITS
SHORE HARDNESS	ASTM D - 2240	85 A	85 A
SPECIFIC GRAVITY	ASTM D - 792	1.14 (g / cc)	1.14 (g / cc)
TENSILE STRENGTH	ASTM D - 412	1,600 (psi)	11.0 (Mpa)
ELONGATION AT BREAK	ASTM D - 412	650 (%)	650 (%)
TEAR STRENGTH	ASTM D - 624	185 (pli)	32 (N/mm)

PROCESSING INFORMATION

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PURGING	Purge thoroughly before and after use of this product (e.g. Polypropylene with MFI between 0.5 – 2.5)		
DRYING TIME	Material is not hygroscopic and drying is only necessary if material was stored under moisture.		
COLORING	Material is already pre-colored.		
SHRINKAGE PROPERTIES	Unisoft TPE™ grades are anisotropic materials. Their shrinkage properties are higher in the flow direction, and the shrinkage in the cross-flow direction is less. Unisoft TPE™ ST-85A-BK-3-01 shows shrinkage values between 0.5 – 1.5 %.		
RHEOLOGICAL PROPERTIES	Actual rheological data of Unisoft TPE™ materials are shear dependence. Viscosity will decrease at higher shear rates, and should be considered during injection molding design and setup of processing conditions.		
MOLDING TEMPERATURES	Rear	340 - 375 °F	170 - 190 °C
	Front	375 - 410 °F	190 - 210 °C
	Nozzle	410 - 465 °F	210 - 240 °C
	Mold	85 - 150 °F	30 - 65 °C

NOTICE

The properties shown are typical values and are not intended as product specification. All information given should serve only as a guide. There is no implied warranty of merchantability or fitness for a particular purpose. Establishing satisfactory performance of the product for the intended application is the customer's role responsibility. No warranty is given concerning the existence or non-existence of any patents claiming any pertinent subject matter presented herein.